Technical Data Sheet

Schulablend M/MW UV 5Z CANBERRA BEI

Acrylonitrile Styrene Acrylate + PA

Product Description

ASA/PA blend with excellent light stability, impact properties and with high heat resistance

Processing Method Extrusion; Injection Molding

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (250 °C/5.0 kg)	15	cm³/10 min	ISO 1133
Density, (Method A)	1.11	g/cm³	ISO 1183
Mechanical			
Tensile Stress at Yield			
(Type 1A, 50 mm/min)	44.0	MPa	ISO 527-2
(Type 1A, 50 mm/min) - Conditioned	34.0	MPa	ISO 527-2
Nominal Tensile Strain at Break			
(50 mm/min, Type 1A) - Conditioned	>200	%	ISO 527-2
(50 mm/min, Type 1A)	>100	%	ISO 527-2
Tensile Modulus			
(1 mm/min, Type 1A)	1800	MPa	ISO 527-1
(1 mm/min, Type 1A) - Conditioned	800	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	21	kJ/m²	ISO 179
(-20 °C, Type 1, Edgewise, Notch A)	10	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	8.0	kJ/m²	ISO 179
(23 °C, Type 1, Edgewise, Notch A) - Conditioned	40	kJ/m²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-20 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	No Break		ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	95.0	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	135	°C	ISO 306
(A (10N), 50 °C/h)	208	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	56	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	96.0	°C	ISO 75-2/A

Injection Parameters	Nominal Value	Units
Drying Time	4	hr
Drying Temperature	80	°C
Processing (Melt) Temp	230 to 270	°C
Mold Temperature	40 to 80	°C